

Date: Friday, 11/2/2007 8:22:15 AM
User: Eric Charbonneau

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: FLOOR WINDOW
Job Number	: 35505		
Estimate Number	: 10848		
P.O. Number	: <i>N/A</i>	Part Number	: D3295041
This Issue	: 11/2/2007	S.O. No.	: <i>N/A</i>
Prsht Rev.	: <i>NC</i>	Drawing Number	: D3295 REV C
First Issue	: <i>N/A</i>	Project Number	: N/A
Previous Run	: 33123	Drawing Revision	: C
		Material	: <i>N/A</i>
Written By	: <i>E</i>	Due Date	: 11/9/2007
Checked & Approved By	:	Qty:	1 Um: Each
Comment	: Est. C 05.06.20 D3295-1 no longer made in-house KJ/JL M Est Rev:D Added DT8822 07-03-20 JLM Est Rev:E Returned Manufacturing In House 07-06-26 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MACRLICS125	1/8" Polycast II Sheet
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Comment: Qty.: 1.3020 sf(s)/Unit Total : 1.3020 sf(s)
1/8" Polycast II Sheet
Batch: *M106049*

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
1-Cut as per Dwg D3295
Dwg Rev: *C*
Prog Rev: *C*

2-Debur if necessary

E 07-11-02

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

E 07-11-02

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

JS 07-11-02

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Seq. #: Machine Or Operation: Description :

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Transfer drill holes and deburr per dwg D3295

12-07-11-02 ①

6.0

D27281

Dart Logo label small



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Dart Logo label small

Assemble as per Dwg D3295.

Put window in plastic wrap.

Pick:

Qty	Part Number	Description	Batch
1	D2728-1	Decal	B24215

B24215

12-07-11-02 ①

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5 12/11/02

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Draft

7/11/02

scd ①

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

12-07-11-02 ①


Job Completion

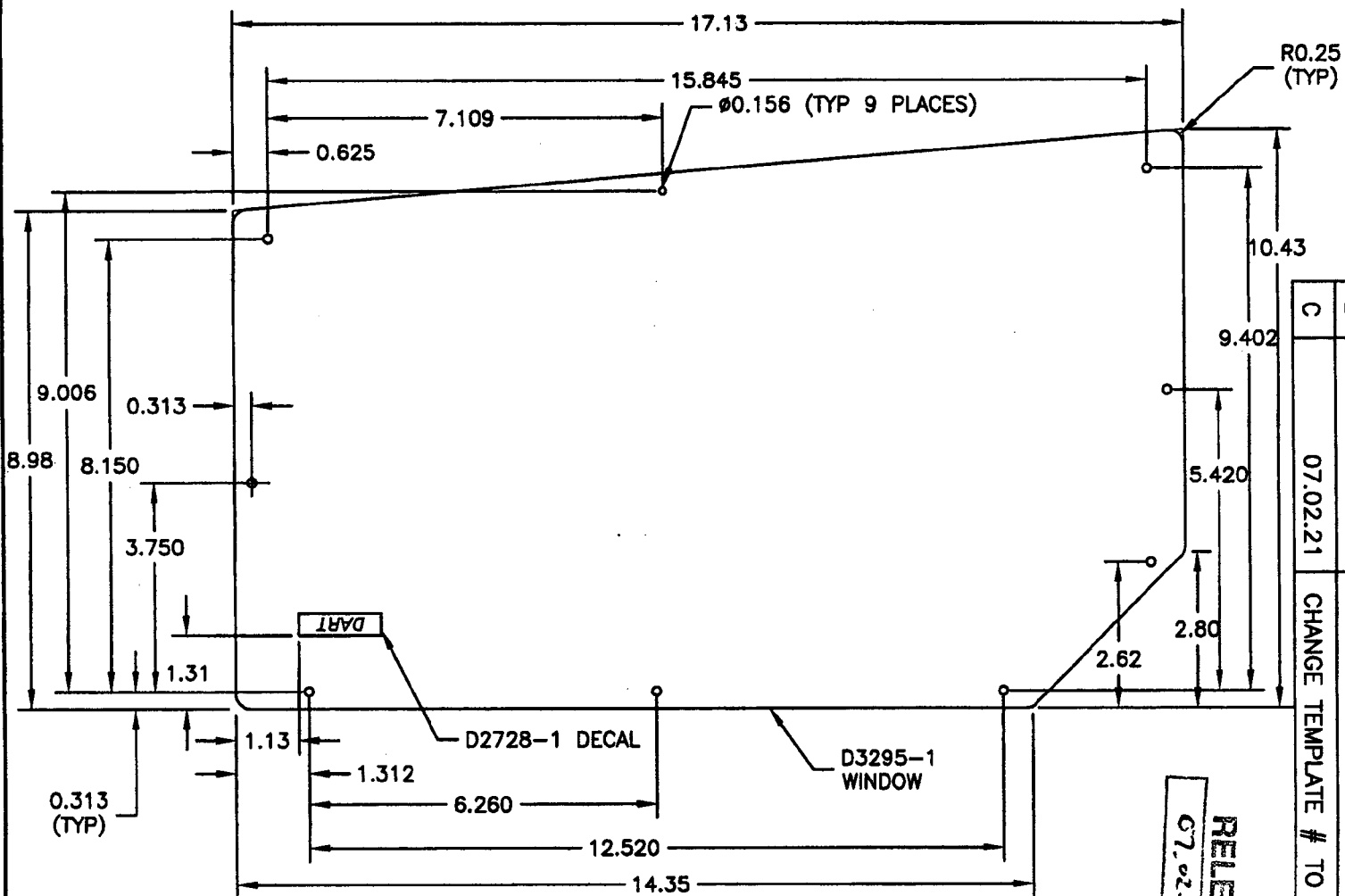




12-07-11-02

DART

D3295-041 FLOOR WINDOW

- 1) CHECK DIMENSION WITH TEMPLATE DT8822 
2) DIMENSIONS ARE IN INCHES AND ARE FOR REFERENCE ONLY
3) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 OR
PLEXIGLAS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C,
0.125 THICK (REF. DART SPEC. M-ACRYLIC-S.125)
4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



DESIGN	CP	DRAWN BY	SSH	DRAWING NO.	D3295	REV. C
CHECKED		APPROVED		TITLE	FLOOR WINDOW	SHEET 1 OF 1
DATE	07.02.21					SCALE 1:3
A	04.06.28	NEW ISSUE				
B	06.04.13	UPDATE MATERIAL PER NCR 029				
C	07.02.21	CHANGE TEMPLATE # TO DT8822				

RELEASED
07.02.26

